Aim: Environmental and energy leadership throughout the whole production process.

Based on the Toyota Earth Charter, Toyota Environmental Challenge 2050 and the Toyota Environmental & Energy Management System; through objectives, targets, resources and management reviews; members of Toyota Motor Manufacturing UK commit to lead by example to prevent pollution, optimise resources and enhance habitats.

Environmental pledge:
Environmental protection through emission and energy reduction throughout production. Compliance with legal standards and other compliance obligations. Ongoing quest to continually improve the Environmental & Energy management system.

Continuous improvement:
Environmental and energy performance improvement, through design of processes, purchasing of products and services, to decommissioning. Commitment to reduce, re-use and recycle materials. Operations that minimise environmental and energy impact.

Open dialogue:
Encourage environmental and energy improvement with stakeholders & members. Commitment to ensure the availability of information and necessary resources to achieve objectives and targets. Opportunities to cultivate environmental and energy awareness.

Objectives of Toyota Environmental & Energy Management System